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This article describes the mechanisms and characteristics of heat transfer in the quenching of steel. This article describes the characterization of boiling heat transfer, including pool boiling, forced convective boiling, and rewetting, which plays a key role in defining the heat-extraction characteristics of a liquid quenchant.

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The material is contained in more than 500 datasheet articles, each devoted exclusively to one particular alloy, a proven format first used in the complementary guide for irons and steels. For even more convenience, the datasheets are arranged by alloy groups: nickel, aluminum, copper, magnesium, titanium, zinc and superalloys. The book provides very worthwhile and practical information in such areas as: compositions, trade names, common names, specifications (both U.S. and foreign), available products forms, typical applications, and properties (mechanical, fabricating, and selected others). This comprehensive resource also covers the more uncommon alloys by groups in the same datasheet format. Included are: refractory metals and alloys (molybdenum, tungsten, niobium, tantalum), beryllium copper alloys, cast and P/M titanium parts, P/M aluminum parts, lead and lead alloys, tin-rich alloys, and sintering copper-base materials (copper-tin, bronze, brass, nickel silvers).

This edition is a complete revision and contains a great deal of new subject matter including information on ferrous powder metallurgy, cast irons, ultra high strength steels, furnace atmospheres, quenching processes, SPC and computer technology. Data on over 135 additional irons and steels have been added to the previously-covered 280 alloys.

Annotation Rakhit wants other engineers to avoid the considerable trouble he had understanding the art of gear heat treatment when he first embarked on a career in gear

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design and manufacturing. He explains how heat treating and gears made of some kinds of steel gives the gears high geometric accuracy, but can also distort them and raise the cost of manufacturing, so a gear engineer needs to excel in manufacturing, lubrication, life and failure analysis, and machine design as well as design. He presents a case history of each successful gear heat treatment process that provide information on the quality of gear that can be expected with the proper control of material and processes. Annotation copyrighted by Book News Inc., Portland, OR

Materials covered include carbon, alloy and stainless steels; alloy cast irons; high-alloy cast steels; superalloys; titanium and titanium alloys; refractory metals and alloys; nickel-chromium and nickel-thoria alloys; structural intermetallics; structural ceramics, cermets, and cemented carbides; and carbon-composites.

What is heat treatment? This book describes heat treating technology in clear, concise, and nontheoretical language. It is an excellent introduction and guide for design and manufacturing engineers, technicians, students, and others who need to understand why heat treatment is specified and how different processes are used to obtain desired properties. The new Second Edition has been extensively updated and revised by Jon. L. Dossett, who has more than forty years of experience in heat treating operations and management. The update adds important information about new processes and process control techniques that have been developed or refined in recent years. Helpful appendices have been added on decarburization of steels, boost/diffuses cycles for carburizing, and

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process verification.

These volumes cover the properties, processing, and applications of metals and nonmetallic engineering materials. They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria.

This book provides a solid overview of the important metallurgical concepts related to the microstructures of irons and steels, and it provides detailed guidelines for the proper metallographic techniques used to reveal, capture, and understand microstructures. This book provides clearly written explanations of important concepts, and step-by-step instructions for equipment selection and use, microscopy techniques, specimen preparation, and etching. Dozens of concise and helpful “ metallographic tips ” are included in the chapters on laboratory practices and specimen preparation. The book features over 500 representative microstructures, with discussions of how the structures can be altered by heat treatment and other means. A handy index to these images is provided, so the book can also be used as an atlas of iron and steel microstructures.

This book focuses on heat-treating by ASM, SME, and AISI standards. The manual has been created for use in student education, as well as to guide professionals who has been heat treating their entire lives. It is written without the typical metallurgical jargon. This book will serve as a training manual from day one in learning how to heat treat a metal, and then also

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serve as a day to day reference for a lifetime. This manual zeros in on the popular tool steels, alloy steels, heat-treatable stainless steels, case hardening steels, and more. It deals with these metals with up-to-date usage and processing recipes. What is different with this manual from all the others is that it doesn't just deal with the heat-treatment process, it also covers the continuation of the hardening process with cryogenics. Yes, it is written to help those who may want a thorough understanding of what goes on in the process of heat-treating, and how to do it better. However, it also shows how proper heat and cryogenic processing can save your company money. Making money through longer life tooling, decarb-free and stress relief, all while learning how to create a better, finer grain structure. This manual shows the reader that hardness is only an indication of hardness, and that the real money savings is in the fine grained structure. This manual is written for toolmakers, engineers, heat-treaters, procurement, management personnel, and anyone else who is involved in metals. Metals are affected by the entire thermal scale from 2400 °F, down to -320 °F. That is the complete range of thermally treated metals and that is what this manual covers.

The second edition of the Handbook of Induction Heating reflects the number of substantial advances that have taken place over the last decade in theory, computer modeling, semiconductor power supplies, and process technology of induction heating and induction heat treating. This edition continues to be a synthesis of information, discoveries, and technical insights that have been accumulated at Inductoheat Inc. With an emphasis on design and implementation, the newest edition of this seminal guide provides numerous case studies,

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ready-to-use tables, diagrams, rules-of-thumb, simplified formulas, and graphs for working professionals and students.

If you are involved with machining or metalworking or you specify materials for industrial components, this book is an absolute must. It gives you detailed and comprehensive information about the selection, processing, and properties of materials for machining and metalworking applications. They include wrought and powder metallurgy tool steels, cobalt base alloys, cemented carbides, cermets, ceramics, and ultra-hard materials. You'll find specific guidelines for optimizing machining productivity through the proper selection of cutting tool materials plus expanded coverage on the use of coatings to extend cutting tool and die life. There is also valuable information on alternative heat treatments for improving the toughness of tool and die steels. All new material on the correlation of heat treatment microstructures and properties of tool steels is supplemented with dozens of photomicrographs. Information on special tooling considerations for demanding applications such as isothermal forging, die casting of metal matrix composites, and molding of corrosive plastics is also included. And you'll learn about alternatives to ferrous materials for metalworking applications such as carbides, cermets, ceramics, and nonferrous metals like aluminum, nickel, and copper base alloys.

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